



Designation: D7654/D7654M – 10 (Reapproved 2018)

# Standard Specification for Asphalt Used in Roofing Measured by Dynamic Shear Rheometer<sup>1</sup>

This standard is issued under the fixed designation D7654/D7654M; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon ( $\epsilon$ ) indicates an editorial change since the last revision or reapproval.

## 1. Scope

1.1 This specification covers two types of asphalt intended for use in built-up roof construction, construction of some modified bitumen systems, construction of bituminous vapor retarder systems, and for adhering insulation boards used in various types of roof systems. The specification is intended for general classification purposes only and does not imply restrictions on the slope at which an asphalt must be used.

1.2 The values stated in either SI units or inch-pound units are to be regarded separately as standard. The values stated in each system may not be exact equivalents; therefore, each system shall be used independently of the other. Combining values from the two systems may result in non-conformance with the standard.

1.3 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety, health, and environmental practices and determine the applicability of regulatory limitations prior to use.*

1.4 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

## 2. Referenced Documents

2.1 *ASTM Standards:*<sup>2</sup>

[D5/D5M Test Method for Penetration of Bituminous Materials](#)

[D92 Test Method for Flash and Fire Points by Cleveland Open Cup Tester](#)

<sup>1</sup> This specification is under the jurisdiction of ASTM Committee D08 on Roofing and Waterproofing and is the direct responsibility of Subcommittee D08.03 on Surfacing and Bituminous Materials for Membrane Waterproofing and Built-up Roofing.

Current edition approved May 1, 2018. Published June 2018. Originally approved in 2010. Last previous edition approved in 2010 as D7654/D7654M – 10. DOI:10.1520/D7654\_D7654M-10R18.

<sup>2</sup> For referenced ASTM standards, visit the ASTM website, [www.astm.org](http://www.astm.org), or contact ASTM Customer Service at [service@astm.org](mailto:service@astm.org). For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

[D140/D140M Practice for Sampling Asphalt Materials](#)  
[D1079 Terminology Relating to Roofing and Waterproofing](#)  
[D2042 Test Method for Solubility of Asphalt Materials in Trichloroethylene](#)  
[D6510 Guide for Selection of Asphalt Used in Built-Up Roofing Systems \(Withdrawn 2015\)](#)<sup>3</sup>  
[D7175 Test Method for Determining the Rheological Properties of Asphalt Binder Using a Dynamic Shear Rheometer](#)

## 3. Terminology

3.1 For definition of terms used in this specification, refer to Terminology [D1079](#).

3.2 *Definitions:*

3.3 Viscosity,  $\text{Eta}^*$  @ 70°C [158°F], Pa.s

3.3.1 *Definition:*  $\text{Eta}^* = G^* / \text{Angular Velocity}$ . Complex dynamic shear viscosity is the ratio of the complex shear modulus ( $G^*$ ) divided by the rate of shear in radians/second. In the SI, the unit of viscosity is in the pascal second (Pa.s).

## 4. Classification

4.1 Materials covered by this specification are of two types:

4.1.1 Type III (VG).

4.1.2 Type IV (VG).

## 5. Materials and Manufacture

5.1 The asphalt shall be prepared from crude petroleum.

## 6. Physical Properties

6.1 Asphalts shall be homogeneous and free of water.

6.2 Asphalts of each type must conform to the physical properties described in [Table 1](#).

## 7. Sampling

7.1 Sample the material and determine the properties enumerated in this specification in accordance with the following methods:

7.1.1 *Sampling*—Practice [D140/D140M](#).

<sup>3</sup> The last approved version of this historical standard is referenced on [www.astm.org](http://www.astm.org).